

# US STANDARD GAUGE for STEEL DUCT

<b>Diameter of Straight Duct</b>	<b>Non- Abrasive Class I</b>	<b>Medium Abrasive Class II</b>	<b>Highly Abrasive Class III</b>
Up to 8"	24	22	20
Over 8" to 18"	22	20	18
Over 18" to 30"	20	18	16
Over 30"	28	16	14