Whether you want to buy from our standard design options or you have us fabricate for your specific application, US Duct is a great choice. We will build it accurately, and delivery quickly and keep it on budget.

Clean Out access panels are provided as per specs to allow for the removal of debris or sediment without disassembly of the duct system.

<table>
<thead>
<tr>
<th>Pipe Size (dia.)</th>
<th>Hole Size</th>
<th>Door Size</th>
<th>Number of Latches</th>
<th>Gauge</th>
</tr>
</thead>
<tbody>
<tr>
<td>3” – 6”</td>
<td>4” x 6”</td>
<td>6” x 8”</td>
<td>1</td>
<td>16</td>
</tr>
<tr>
<td>7” – 10”</td>
<td>6” x 8”</td>
<td>8” x 10”</td>
<td>2</td>
<td>16</td>
</tr>
<tr>
<td>11” – 18”</td>
<td>8” x 10”</td>
<td>10” x 12”</td>
<td>2</td>
<td>16</td>
</tr>
<tr>
<td>19” – 32”</td>
<td>10” x 12”</td>
<td>12” x 14”</td>
<td>2</td>
<td>14</td>
</tr>
<tr>
<td>32” – 47”</td>
<td>12” x 14”</td>
<td>14” x 16”</td>
<td>2</td>
<td>14</td>
</tr>
<tr>
<td>48” and UP</td>
<td>16” x 18”</td>
<td>18” x 20”</td>
<td>2</td>
<td>14</td>
</tr>
</tbody>
</table>

Cleans are constructed:

- Standard Clean-Out placed 12” from top of pipe
- 1” wide gasket around perimeter of door interior, available in Buna N (Nitrite), EDPM, Silicone/Red Hi-temp, or sponge foam material.
- Standard overlap is 1” on each side (add 2” to length and width of opening size)
- Available with smooth inside, option gasket or plug style.
MANUFACTURING SPECIFICATIONS

**Standard Hole**

12” from top of pipe

**Pipe Size: 3” - 6”**

- Hook fully welded to door,
- Latch mounted on pipe
- Weld only sides of hook to door,
- Latch mounted on pipe

**Pipe Size: 7” and Up**

- Hook fully welded to door,
- Latch mounted on pipe
- Weld Sides of Hinges ONLY
- 1” Wide Gasket

**Door can be supplied to be mounted in the field.**

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